

Work Order ID **57049**

March 18, 2010 10:21:23 AM

PRELIMINARY ISSUE

Page 1

Item ID: D4009

Accept



Setup Start



Revision ID:

Item Name: Ground Strap

Stop



Start Date: 3/18/10 Start Qty: 50.00



Cust Item ID:

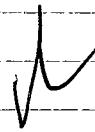
Required Date: 3/19/10 Req'd Qty: 50.00



Customer:

Reference:

Approvals: Process Plan:



Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D4009	A-PRELIM

100

0.00



Purchasing

Memo

Issue P/O: 11326

0.00

10/2/05

Purchasing

Purchase part as per Dwg D4009

Part #: QQB575R36T250

Possible Supplier: C.O.R.E. AVIATION

Material release note required

110

0.00



Receive & Inspect for Damage & Mat'l Certs

Memo

0.00

Packaging

Packaging

10/2/05 50

Work Order ID 57049



Page 2

March 18, 2010 10:21:23 AM

Item ID: D4009

Accept



Setup Start



Revision ID:

Item Name: Ground Strap

Stop



Start Date: 3/18/10 Start Qty: 50.00



Cust Item ID:

Required Date: 3/19/10 Req'd Qty: 50.00



Customer:

Reference:

Approvals: Process Plan:

Date: _____ Tooling: _____ Date: _____

Run Start



QC:

Date: _____ SPC (Y/N): _____

Date: _____

Stop

Sequence ID/
Work Center ID

120



QC

Quality Control

Operation
Description

QC6- Inspect dimensions to drawing

Set Up/
Run Hours

0.00

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

5100/18 to pattern. "Dwg only
Rev A" 0.00
Memeo

130



Packaging

Packaging

Identify as per dwg & Stock Location:

Paul
Jeff

0.00

5/11/12
Jun 10 2013

10/05/11 (50)
50

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

5

POSITIVE RECALL
EFFECTIVE 10/03/18 AUTH u
RELEASED 10/03/18 DATE 10070

10/09/01 (D)

MF
10-9-1

Picklist Print

March 18, 2010 10:21:21 AM

Page 1
1

Work Order ID: 57049



Parent Item: D4009



Parent Item Name: Ground Strap

Start Date: 3/18/10

Required Date: 3/19/10

Comments: IPP rev A 09.12.23 new Issue Prelim EC verified by: DD

Start Qty: 50.00

Required Qty: 50.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

QQBS75R36T250

Purchased

No

110

f

100.0000

50.0000

Ground Strap

3/18/2010 (50)

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

100

55041142

100

DART AEROSPACE PART NUMBER	JOHN CAMERON AVIATION PART NUMBER
D4009-3	REF JCA-M47-4-01
D4009-5	REF JCA-M47-4-01

SPECIFICATION CONTROL DRAWING

PRELIMINARY ISSUE



DART PART NUMBER	POSSIBLE SUPPLIER	SUPPLIER PART NUMBER	MIL SPEC PART NUMBER	LENGTH "L"
D4009-3	AVIALL	1171 (ALT SEA-171)	QQB575R36T250	1.5
D4009-3	C.O.R.E. AVIATION	QQB575R36T250	QQB575R36T250	1.5
D4009-5	AVIALL	1171 (ALT SEA-171)	QQB575R36T250	13.5
D4009-5	C.O.R.E. AVIATION	QQB575R36T250	QQB575R36T250	13.5

D4009-X GROUND STRAP

W.O
S.S. 5/2009

NOTES:

- 1) MATERIALL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: N/A

DESIGN	<i>1</i>	DART AEROSPACE LTD
DRAWN	<i>1</i>	HAWKESBURY, ONTARIO, CANADA
CHECKED	<i>1</i>	DRAWING NO. <i>D4009</i> REV. A
MFG. APPR.	<i>1</i>	SHEET 3 OF 5
APPROVED	<i>1</i>	TITLE <i>GROUND STRAP</i> SCALE <i>NTS</i>
DE APPR.		COPYRIGHT © 2010 BY DART AEROSPACE LTD
DATE	<i>10.02.05</i>	THIS DOCUMENT IS PRIVATE PROPERTY OF DART AEROSPACE LTD. IT IS SUPPLIED UNDER THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO11326**

Purchase Order Date 2/05/10
PO Print Date 2/05/10

Page Number 1 of 1

Order From : VU-COR001

C.O.R.E. AVIATION SERVICES
16305 E. TWIN ACRES DRIVE
GILBERT, AZ 85297
US

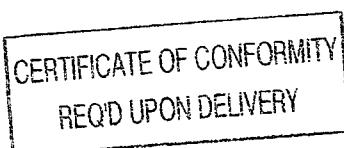
Contact Name	Buyer	Linda Lacelle
Vendor Phone	Requisition Nbr	
Vendor Fax	Tax Resale Nbr	10127-2607
Vendor Account Nbr	Terms	Net 10
	Currency	USD
	FOB	

Ship To : DART AEROSPACE LTD 1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Line Nbr	Reference Revision ID	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	QQB575R36T250	Ground Strap	2/12/10 Yes	100.00 f	✓	\$2.0000 <i>Rec'd 2/25/10</i>	\$200.00
2	A50SG	Fuel Cap	2/26/10 Yes	5.00 Each		\$250.0000	\$1,250.00
4	59824-1		2/12/10 No	1.00	✓	\$350.0000 <i>Rec'd 2/25</i>	\$350.00

Special Inst: PER DRWG D4009 REV.A

PO Total: \$1,800.00



No substitution or deviation without consent.
Certificate of Conformity or Material Certification required when applicable

Change Nbr: 1

Change Date: 2/05/10

CERTIFICATE OF CONFORMANCE

C.O.R.E. Aviation Services, Inc.

16305 E. TWIN ACRES DRIVE, GILBERT, AZ 85298, USA · Phone: 480-497-6136 · Fax: 480-497-3568

Invoice : CA100224-6
Date : 02/24/2010
PO : 11326
Issued by : KAIZER HUSEIN

THIS IS TO CERTIFY THAT ALL GOODS ON C.O.R.E. INVOICE WERE SHIPPED IN ACCORDANCE WITH THE PART SPECIFICATIONS ON CUSTOMERS PO TO THE BEST OF OUR KNOWLEDGE AND BELIEF, MEET THOSE STANDARDS.

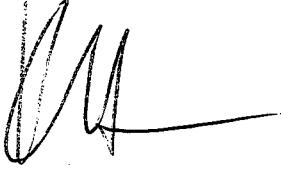
ITEM(S) WERE DETERMINED TO BE IN STATED CONDITION BY VISUAL CONDITION AND OR IN ACCORDANCE WITH RECEIVING RECORDS.

ALL DETAILED RECORDS ARE KEPT ON FILE AT C.O.R.E. AVIATION SERVICES FOR ANY FUTURE CUSTOMER INSPECTION.

5/20/2018

Item	Part Number	Description
1	QQB575R36T250	BRAID, WIRE
2	59824-1	CRIMPING TOOL, TERM

Oty	Condition
100	NEW
1	NEW



KAIZER HUSEIN

8

7

6

5

4

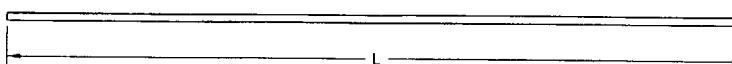
3

2

1

DART AEROSPACE PART NUMBER	JOHN CAMERON AVIATION PART NUMBER
D4009-3	REF JCA-M47-4-01
D4009-5	REF JCA-M47-4-01

SPECIFICATION CONTROL DRAWING



DART PART NUMBER	LENGTH "L"
D4009-3	1.5
D4009-5	13.5

D4009-X GROUND STRAP

NOTES:

- 1) MATERIAL: MADE FROM AVIALL P/N 1171 (OR SEA-171) OR C.O.R.E. AVIATION P/N QQ8575R36T250
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: N/A

8

7

6

5

4

3

2

1

W/0 57049

RELEASED
2010-05-05
MP

DESIGN		DART AEROSPACE LTD
DRAWN		HAWKESBURY, ONTARIO, CANADA
CHECKED		REV. A
MFG. APPR.		SHEET 3 OF 5
APPROVED		SCALE
DE APPR.		NTS
DATE	10.02.05	

COPYRIGHT © 2010 BY DART AEROSPACE LTD
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS
NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT
WRITTEN PERMISSION FROM DART AEROSPACE LTD

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries